



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	SCX4	CROSSOVER PLATE	8 1/2 in	6.02	6.02
2	2	X-UB1300	1/2" X 3" X 5" X 2" U-BOLT (HDG.)		0.70	1.39
3	2	X-UBA1314	1/2" X 3-1/4" X 2":4-1/2" X 1-3/4" ANGLE U-BOLT (HDG.)		0.72	1.44
4	8	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.27
5	8	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.11
6	8	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	0.57
					TOTAL WT. #	9.82

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES
LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES
BENDS ARE ± 1/2 DEGREE
ALL OTHER MACHINING (± 0.030")
ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

PIPE / ANGLE CROSSOVER PLATE KIT

CPD NO.		DRAWN BY JFS 2/2/2022		ENG. APPROVAL
CLASS 01	SUB 01	DRAWING USAGE CUSTOMER		CHECKED BY

SITE PRO 1

A valmont COMPANY

Engineering Support Team:
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Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
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PART NO.	ACX278-K
DWG. NO.	ACX278-K